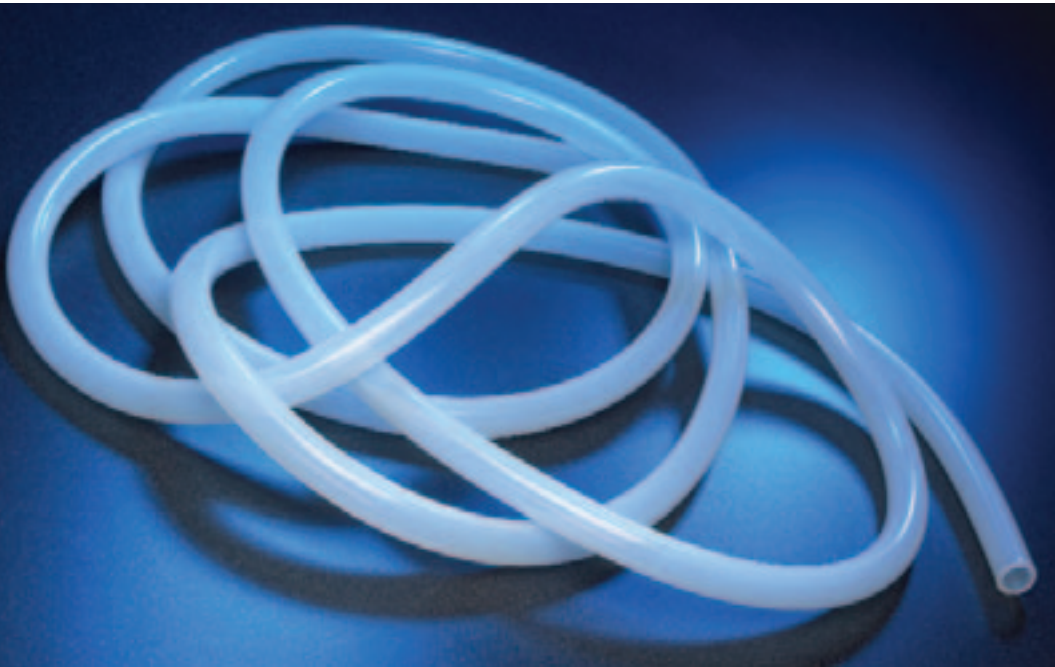


Sani-Tech® STHT-C Sanitary Silicone Tubing



Sani-Tech® STHT-C

Sani-Tech® STHT-C is an ultra-pure, biopharmaceutical-grade tubing that has a useful life unmatched by any other known process tubing. Sani-Tech® STHT-C platinum-cured silicone tubing resists temperature extremes, ozone, corona, radiation, moisture, compression sets, weathering and chemical attack and imparts no taste or odors to fluids transported within it. Sani-Tech® STHT-C silicone tubing withstands repeated autoclaving and resists the adherence of blood products and other sanitary fluids.

Characteristics

The manufacturing process is carefully controlled from receiving through production. Inspection and lot traceability is readily accessible as batch numbers are assigned. All packages are identified by external labeling on both the bag and the high-quality, crush-proof box.

Saint-Gobain Performance Plastics' manufacturing facility has the ability to create a variety of unique color-coding systems for your particular application needs. STHT-C is available in color striping in a wide range of custom colors.

Biocompatibility

STHT-C is manufactured from the finest grade of silicone materials and is fully characterized, validated and tested to a variety of specifications including USP Class VI criteria, ISO 10993 and European Pharmacopoeia 3.1.9. For additional compliance data please contact our customer service department.

BIOPHARMACEUTICAL PRODUCTS

Clear Platinum-Cured Non-Reinforced Silicone Tubing

Features/Benefits

- Ultra-pure, Biopharmaceutical-Grade Silicone
- Unsurpassed Surface Smoothness
- Ultra-flexible
- Autoclavable and Sterilizable
- Temperature Range From -80°F (-62°C) to 500°F (260°C)
- Imparts No Taste or Odors
- Color Striping Available
- Available in Bulk or Assemblies
- Available in 25, 50 and 100 ft. Coils

Typical Applications

- Sterile Fill and Transfers
- Drug Delivery
- Media Processing
- Sanitary Peristaltic Pump Tubing
- Laboratory Use

Connections

- Sanitary, Vulcanized, Non-metallic Fittings
- Radially Crimped 316L SS or Non-metallic Fittings
- Adaptor Connections

Sani-Tech® STHT-C Tubing Inventory Sizes

| Part Number | ID Inches (mm) | OD Inches (mm) | Wall Inches | Part Number | ID Inches (mm) | OD Inches (mm) | Wall Inches | Part Number | ID Inches (mm) | OD Inches (mm) | Wall Inches |
|--------------|----------------|----------------|-------------|--------------|----------------|----------------|-------------|---------------|----------------|----------------|-------------|
| STHT-C-012-0 | .012 (.30) | .024 (.61) | .006 | STHT-C-156-1 | 5/32 (4.0) | 7/32 (.5.5) | 1/32 | STHT-C-500-1 | 1/2 (12.7) | 9/16 (14.3) | 1/32 |
| STHT-C-020-0 | .020 (.51) | .036 (.91) | .008 | STHT-C-156-2 | 5/32 (4.0) | 9/32 (7.1) | 1/16 | STHT-C-500-2 | 1/2 (12.7) | 5/8 (15.9) | 1/16 |
| STHT-C-025-0 | .025 (.64) | .047 (1.2) | .011 | STHT-C-156-3 | 5/32 (4.0) | 11/32 (8.7) | 3/32 | STHT-C-500-3 | 1/2 (12.7) | 11/16 (17.4) | 3/32 |
| STHT-C-030-0 | .030 (.76) | .066 (1.7) | .018 | STHT-C-156-4 | 5/32 (4.0) | 13/32 (10.3) | 1/8 | STHT-C-500-4 | 1/2 (12.7) | 3/4 (19.1) | 1/8 |
| STHT-C-030-2 | .030 (.76) | .160 (4.1) | .062 | STHT-C-156-5 | 5/32 (4.0) | 17/32 (13.5) | 3/16 | STHT-C-500-5 | 1/2 (12.7) | 7/8 (22.2) | 3/16 |
| STHT-C-040-0 | .040 (1.0) | .086 (2.2) | .023 | STHT-C-156-6 | 5/32 (4.0) | 21/32 (16.7) | 1/4 | STHT-C-500-6 | 1/2 (12.7) | 1 (25.4) | 1/4 |
| STHT-C-058-0 | .058 (1.5) | .076 (1.9) | .009 | STHT-C-187-1 | 3/16 (4.7) | 1/4 (6.4) | 1/32 | STHT-C-625-1 | 5/8 (15.9) | 11/16 (17.4) | 1/32 |
| STHT-C-062-1 | 1/16 (1.6) | 1/8 (3.2) | 1/32 | STHT-C-187-2 | 3/16 (4.7) | 5/16 (7.9) | 1/16 | STHT-C-625-2 | 5/8 (15.9) | 3/4 (19.1) | 1/16 |
| STHT-C-062-2 | 1/16 (1.6) | 3/16 (4.7) | 1/16 | STHT-C-187-3 | 3/16 (4.7) | 3/8 (9.5) | 3/32 | STHT-C-625-3 | 5/8 (15.9) | 13/16 (22.2) | 3/32 |
| STHT-C-062-3 | 1/16 (1.6) | 1/4 (6.4) | 3/32 | STHT-C-187-4 | 3/16 (4.7) | 7/16 (11.1) | 1/8 | STHT-C-625-4 | 5/8 (15.9) | 7/8 (22.2) | 1/8 |
| STHT-C-062-4 | 1/16 (1.6) | 5/16 (7.9) | 1/8 | STHT-C-187-5 | 3/16 (4.7) | 9/16 (14.2) | 3/16 | STHT-C-625-5 | 5/8 (15.9) | 1 (25.4) | 3/16 |
| STHT-C-062-5 | 1/16 (1.6) | 7/16 (11.1) | 3/16 | STHT-C-187-6 | 3/16 (4.7) | 11/16 (17.4) | 1/4 | STHT-C-625-6 | 5/8 (15.9) | 1-1/8 (28.5) | 1/4 |
| STHT-C-062-6 | 1/16 (1.6) | 9/16 (14.2) | 1/4 | STHT-C-250-1 | 1/4 (6.4) | 5/16 (7.9) | 1/32 | STHT-C-750-1 | 3/4 (19.1) | 13/16 (20.6) | 1/32 |
| STHT-C-078-1 | 5/64 (2.0) | 9/64 (3.6) | 1/32 | STHT-C-250-2 | 1/4 (6.4) | 3/8 (9.5) | 1/16 | STHT-C-750-2 | 3/4 (19.1) | 7/8 (22.2) | 1/16 |
| STHT-C-078-2 | 5/64 (2.0) | 13/64 (5.2) | 1/16 | STHT-C-250-3 | 1/4 (6.4) | 7/16 (11.1) | 3/32 | STHT-C-750-3 | 3/4 (19.1) | 15/16 (23.8) | 3/32 |
| STHT-C-078-3 | 5/64 (2.0) | 17/64 (6.7) | 3/32 | STHT-C-250-4 | 1/4 (6.4) | 1/2 (12.7) | 1/8 | STHT-C-750-4 | 3/4 (19.1) | 1 (25.4) | 1/8 |
| STHT-C-078-4 | 5/64 (2.0) | 21/64 (8.3) | 1/8 | STHT-C-250-5 | 1/4 (6.4) | 5/8 (15.8) | 3/16 | STHT-C-750-5 | 3/4 (19.1) | 1-1/8 (28.5) | 3/16 |
| STHT-C-078-5 | 5/64 (2.0) | 29/64 (11.5) | 3/16 | STHT-C-250-6 | 1/4 (6.4) | 3/4 (19.0) | 1/4 | STHT-C-750-6 | 3/4 (19.1) | 1-1/4 (31.7) | 1/4 |
| STHT-C-078-6 | 5/64 (2.0) | 37/64 (14.7) | 1/4 | STHT-C-312-1 | 5/16 (7.9) | 3/8 (9.5) | 1/32 | STHT-C-875-1 | 7/8 (22.2) | 15/16 (23.8) | 1/32 |
| STHT-C-093-1 | 3/32 (2.4) | 5/32 (4.0) | 1/32 | STHT-C-312-2 | 5/16 (7.9) | 7/16 (11.1) | 1/16 | STHT-C-875-2 | 7/8 (22.2) | 1 (25.4) | 1/16 |
| STHT-C-093-2 | 3/32 (2.4) | 7/32 (5.5) | 1/16 | STHT-C-312-3 | 5/16 (7.9) | 1/2 (12.7) | 3/32 | STHT-C-875-3 | 7/8 (22.2) | 1-1/16 (26.9) | 3/32 |
| STHT-C-093-3 | 3/32 (2.4) | 9/32 (7.1) | 3/32 | STHT-C-312-4 | 5/16 (7.9) | 9/16 (14.3) | 1/8 | STHT-C-875-4 | 7/8 (22.2) | 1-1/8 (28.5) | 1/8 |
| STHT-C-093-4 | 3/32 (2.4) | 11/32 (8.7) | 1/8 | STHT-C-312-5 | 5/16 (7.9) | 11/16 (17.4) | 3/16 | STHT-C-875-5 | 7/8 (22.2) | 1-1/4 (31.7) | 3/16 |
| STHT-C-093-5 | 3/32 (2.4) | 15/32 (11.9) | 3/16 | STHT-C-312-6 | 5/16 (7.9) | 13/16 (20.6) | 1/4 | STHT-C-875-6 | 7/8 (22.2) | 1-3/8 (34.9) | 1/4 |
| STHT-C-093-6 | 3/32 (2.4) | 19/32 (15.1) | 1/4 | STHT-C-375-1 | 3/8 (9.5) | 7/16 (11.1) | 1/32 | STHT-C-1000-1 | 1 (25.4) | 1-1/16 (26.9) | 1/32 |
| STHT-C-125-1 | 1/8 (3.2) | 3/16 (4.7) | 1/32 | STHT-C-375-2 | 3/8 (9.5) | 1/2 (12.7) | 1/16 | STHT-C-1000-2 | 1 (25.4) | 1-1/8 (28.5) | 1/16 |
| STHT-C-125-2 | 1/8 (3.2) | 1/4 (6.4) | 1/16 | STHT-C-375-3 | 3/8 (9.5) | 9/16 (14.3) | 3/32 | STHT-C-1000-3 | 1 (25.4) | 1-3/16 (30.1) | 3/32 |
| STHT-C-125-3 | 1/8 (3.2) | 5/16 (7.9) | 3/32 | STHT-C-375-4 | 3/8 (9.5) | 5/8 (15.9) | 1/8 | STHT-C-1000-4 | 1 (25.4) | 1-1/4 (31.7) | 1/8 |
| STHT-C-125-4 | 1/8 (3.2) | 3/8 (9.5) | 1/8 | STHT-C-375-5 | 3/8 (9.5) | 3/4 (19.0) | 3/16 | STHT-C-1000-5 | 1 (25.4) | 1-3/8 (34.9) | 3/16 |
| STHT-C-125-5 | 1/8 (3.2) | 1/2 (12.7) | 3/16 | STHT-C-375-6 | 3/8 (9.5) | 7/8 (22.2) | 1/4 | STHT-C-1000-6 | 1 (25.4) | 1-1/2 (38.1) | 1/4 |
| STHT-C-125-6 | 1/8 (3.2) | 5/8 (15.8) | 1/4 | | | | | | | | |

Sizing Formula

| | | | | | |
|--------|------|--------|------|--------|------|
| WALL 1 | 1/32 | WALL 2 | 1/16 | WALL 3 | 3/32 |
| WALL 4 | 1/8 | WALL 5 | 3/16 | WALL 6 | 1/4 |

Sani-Tech® STHT-C Options

- Custom laylines
- Color striping identification
- Bulk spool packaging
- Custom sizes available
- Additional durometers available

Sani-Tech® is a registered trademark.

Typical Physical Properties

| Property | ASTM Method | Value or Rating |
|---------------------------|-------------|-----------------|
| Durometer Hardness | D2240 | 50 |
| Shore A, 15 Sec | | |
| Tensile Strength | D412 | 1243 |
| psi (MPa) | | |
| Ultimate Elongation, 100% | D412 | 714 |
| Tear Resistance | D624 | 286 |
| lb-f/inch (kN/m) | | |
| Specific Gravity | D792 | 1.17 |
| Tensile Modulus | D412 | 309 |

Unless otherwise noted, all tests were conducted at room temperature (73°F). Values shown were determined on 0.075" thick extruded strip or 0.075" thick molded ASTM plaques or molded ASTM durometer buttons.

BIOPHARMACEUTICAL PRODUCTS

Come through clean.™

Saint-Gobain Performance Plastics

700 Warner Road
 Taunton, MA 02780
 Tel: (508) 823-7701
 Tel: (800) 722-7106
 Fax: (508) 823-1438



SANI-TECH TUBING IS NOT INTENDED FOR USE AS AN IMPLANT MATERIAL



IMPORTANT: It is the user's responsibility to ensure the suitability and safety of Saint-Gobain Performance Plastics tubing for all intended uses. Laboratory and clinical tests must be conducted in accordance with applicable regulatory requirements in order to determine the safety and effectiveness for use of tubing in any particular application.

For a period of 6 months from the date of first sale, Saint-Gobain Performance Plastics Corporation warrants this product to be free from defects in materials and workmanship. Our only obligation will be to replace any portion proving defective, or at our option, to refund the purchase price thereof. User assumes all other risk, if any, including the risk of injury, loss or damage, direct or consequential, arising out of the use, misuse, or inability to use, this product. THIS WARRANTY IS IN LIEU OF THE WARRANTIES OF MERCHANTABILITY, FITNESS FOR PARTICULAR PURPOSE, AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED. No deviation is authorized.

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